





CORITEC® 250i PRO series

CORITEC® 250i PRO series

WHAT ARE THE DIFFERENCES?





CORITEC 250i PRO+ CORITEC 250i Loader PRO

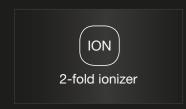
Motor technology	Stepper motor technology	
Base structure	Cast aluminum	
Display	10.1" full HD touch screen	
Housing	Glossy design, LED lighting	
Fully automatic Tool changer	10-fold	16-fold
Tool shank	6 mm	3 mm
Fully automatic workpiece changer	-	7. fold
Blank holder included	1	7
Spindle power	1.0 kW	750 W
Spindle bearing	Two hybrid bearings	
Collet	6 mm	3 mm
Spindle cooling	Air cooled	
Spindle speed	60.000 rpm	100.000 rpm

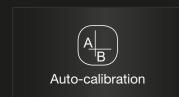


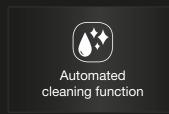
flexibility, application diversity and stability!

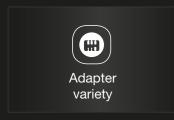
CORITEC® 250i PRO+

The features...











POWERFUL AND FLEXIBLE IN THE
SMALLEST OF SPACES – THE CORITEC 250i
PRO+.THE POWER PACKAGE WITH A SMALL
FOOTPRINT.





The compact 5-axis milling machine is equipped with a powerful 1 kW high-frequency milling spindle and impresses with its smooth running. The solid base construction made of a cast aluminum monoblock ensures low-vibration movements. The optimally tuned axis drives operate almost vibration-free, so that excellent production results are achieved.

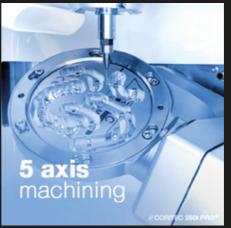
The CORTEC 250i PRO+ is very well suited for the demanding machining of metal blanks. However, all other materials of common dental restorations can be professionally milled as well.

The combination of milling spindle and milling tools is optimized for high demands on material and precision: The fully automatic changing station accommodates 10 tools with 6 mm shafts. The tool magazine can be exchanged as a whole unit with a differently equipped one in a few steps.

PUSHING THE LIMITS:

THERE ARE NO LIMITATIONS TO THE VARIETY OF MATERIALS AND APPLICATIONS.





The COR TEC 250i PRO+ is a milling machine that impresses with its perfect ratio of automation level, power and space requirements. This applies to all important dental materials in wet and dry processing. Built-in temperature compensation ensures consistent precision in continuous operation, even with hard materials. Even with hard materials. Integrated auto-calibration guarantees high machine precision and optimum quality of the millling operation. An automated cleaning function not only keeps the system looking good, but also ensures safe and easy handling in addition to precision and endurance.

The system is controlled via the integrated SmartControl™ software solution. The system can be operated intuitively via the built-in full-HD touch display.











CORITEC® 250i PRO+

HUGE FLEXIBILITY AT THE HIGHEST TECHNICAL LEVEL

The perfect symbiosis of highly stable as well as low-vibration mono-block cast frame, optimally coordinated drives and the high-performance spindle allow perfect machining of metal blanks for the first time in this compact machine segment. In addition to excellent production quality, the CORITEC 250i PRO+ impresses with maximum application range and an attractive price-performance ratio.

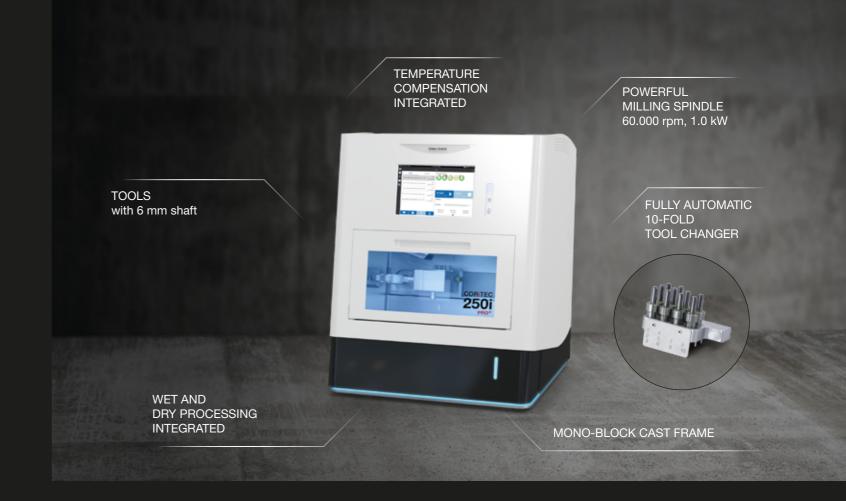
This milling system is equipped with a fully automatic 10-position tool changer for tools with a 6 mm shaft. Intuitive operation of the machine through integrated full-HD touch display as well as the latest generation of SmartControl software complete the intelligent all-in-one package.

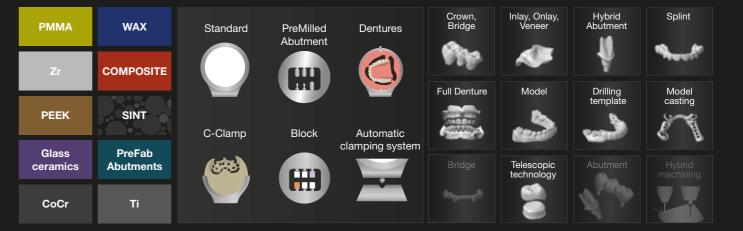


CORITEC® 250i PRO+

HIGHLIGHTS

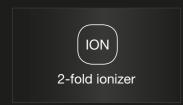
- New type of closed mono-block cast frame
- 10-fold tool changer
- Tool magazine interchangeable
- Wet and dry machining possible
- Control PC and touch screen integrated
- 2-fold ionizer integrated
- High precision due to integrated temperature compensation
- Powerful high frequency spindle
- Minimal footprint
- Auto-calibration
- Automated cleaning function

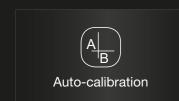


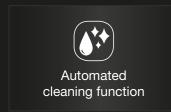


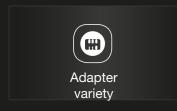
CORITEC® 250i Loader PRO

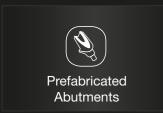
The features...











WITH FOCUS ON FLEXIBILITY,
THE CORITEC 250i Loader PRO
SHOWS ITS STRENGTHS.





The fully automated 7-fold blank changer makes it possible to process multiple restorations successively without any delay. At the same time the system processes every restoration with the maximum precision. Thanks to the modular design of the blank changer it is also possible, to change the blank magazine with another new magazine easily.

The COR TEC 250i Loader PRO is the perfect system for every dental technician who wants to work more independent. To support the idea of flexible working even more, the system comes with an integrated and fully-automated 16-fold tool changer. This feature saves a lot of time and grants the operator a maximum of flexibility. Just like the blank changer, the tool changer was also built modular. That means that it can also be easily and quickly exchanged with another tool magazine.

AUTOMATION IN THE SMALLEST SPACE –
THERE IS NO OTHER SYSTEM THAT IMPLEMENTS
THIS REQUIREMENT SO EFFECTIVELY.





Another highlight of the system is the powerful spindle. With an output of 750 watt and up to 100.000 rpm, the high-frequency spindle offers the best ratio of performance, speed and precision. A quality which can be felt with every restoration.

No matter which material will be used, the CORTEC 250i Loader PRO processes every restoration with the fastest speed and highest precision. Zirconium dioxide and plastics can be easily milled as well as the grinding of glass ceramics and prefabricated abutments of metal are possible. This system guarantees the operator a maximum of flexibility and automation for the main used dental materials.











CORITEC® 250i Loader PRO

The compact 5-axis milling machine opens up a completely new machine segment at an attractive price-performance ratio. It offers automation and 5-axis simultaneous machining of circular blanks and blocks in the smallest space. The milling system is equipped with a fully automatic 16-fold tool magazine with 3 mm milling tools and an integrated touch-screen monitor, which facilitates an intuitive operation in conjuction with the new SmartControl™ software. The fully automatic 7-fold blank changer offers the possibility to process all common materials of the dental industry, an automated production is therefore feasible. The CORTEC 250i Loader PRO is the perfect solution for technicians who want to create their daily work more independent!



CORITEC® 250i Loader PRO

HIGHLIGHTS

- Novel, closed mono-block cast frame
- 7-fold blank changer
- 16-fold tool changer
- Blank and tool magazine exchangeable
- Wet and dry machining possible
- Control PC with touchscreen integrated
- 2-fold integrated ionizer
- Processing of prefabricated abutments
- High precision due to integrated temperature compensation
- High-frequency spindle
- Minimal footprint
- Auto-calibration
- Automated cleaning function



FULL AUTOMATION
7 or 9 blanks in one blank
magazine, exchangeable



AUTOMATIC BLANK

POWERFUL
PERFORMANCE
High-end spindle for
milling and grinding up
to 100.000 rpm at 750 Watt

16-FOLD TOOL CHANGER, TOOL MAGAZINE INTERCHANGEABLE



ERGONOMIC HANDLING
Control PC with touchscreen integrated

WET AND DRY MACHINING POSSIBLE

7-fold blank

magazine

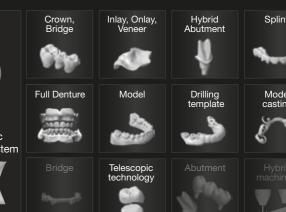
PMMA WAX

Zr COMPOSITE

PEEK PreFab
Abutments

Glass
ceramics Ti





Applications & holder

MANUFACTURE OF DENTAL PROSTHESIS



HALF-OPEN BLANK HOLDER (C-CLAMP)*

- Enables 5-axis machining up to 90 degrees axis adjustment
- Extends the technical possibilities of your milling machine



PREFABRICATED ABUTMENTS

- Short production times
- Production of abutments in very simple processes
- High accuracy of fit due to prefabricated implant interface

DESS Abutmentholder



NT-Preform® Abutment (nt-trading)



PreFace® Abutment
(Medentika)



MED-Preform® Abutment



ELOS premilled Abutment System



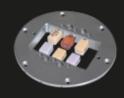
THERAPEUTIC SPLINTS

- Bite splints, bleaching splints
- Snoring splints, aligners
- Simple and high-quality implementation in CAD/CAM processes

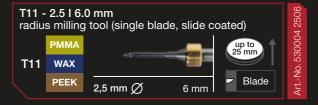


GRINDING OF CAD/CAM BLOCKS

- New 6-fold adapter enables effective production
- Exchangeable strips for different adapter systems
- Crowns, onlays, inlays, veneers, bridge frameworks etc.

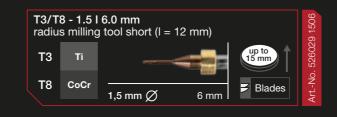


T1/T6 - 3.0 | 6.0 mm radius milling tool short (I = 15 mm) T1 Ti T6 CoCr 3,0 mm Ø 6 mm

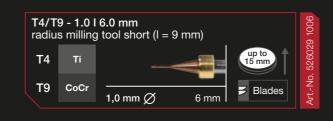


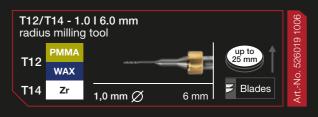












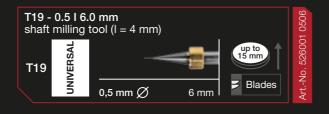




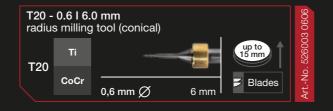
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TOOLS

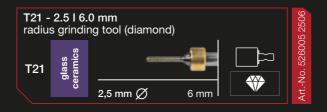


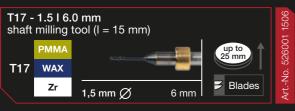










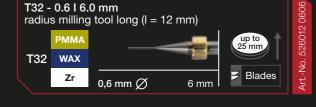


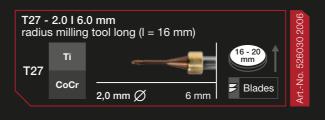




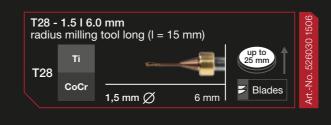


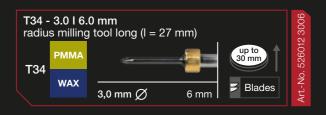


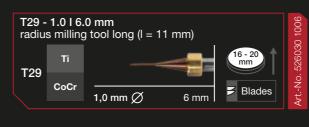


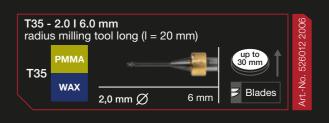














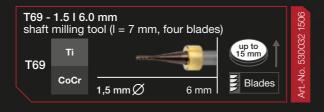




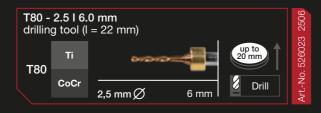
T61 - 3.0 I 6.0 mm Quattro speed milling tool (I = 15 mm) T61 CoCr 3,0 mm Ø 6 mm Blades

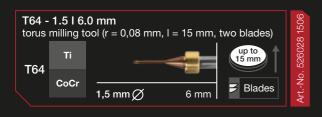






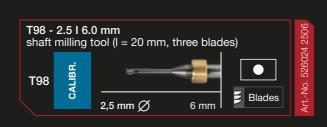


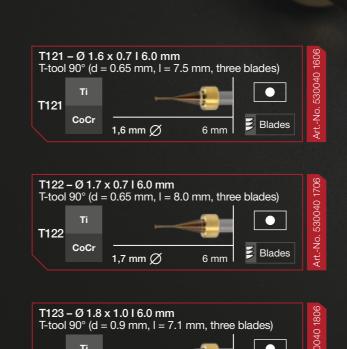


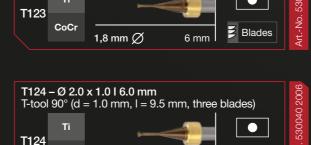












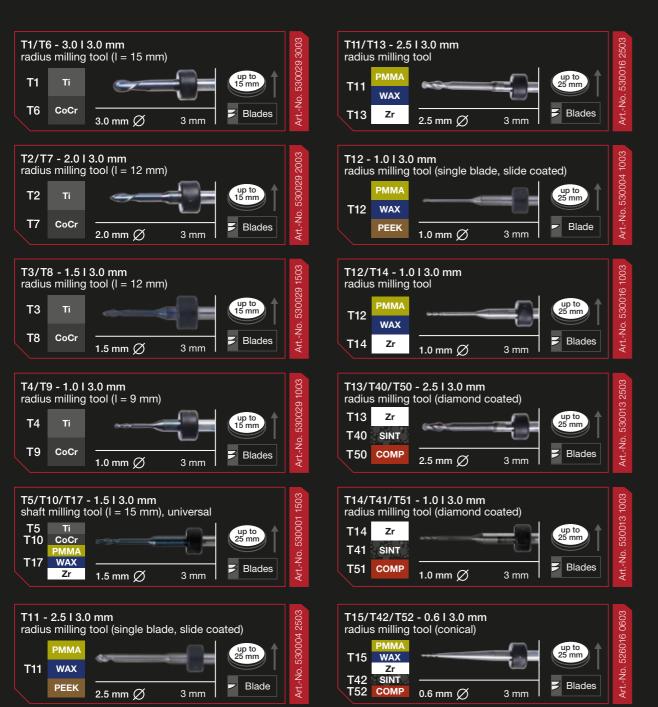
2,0 mm Ø

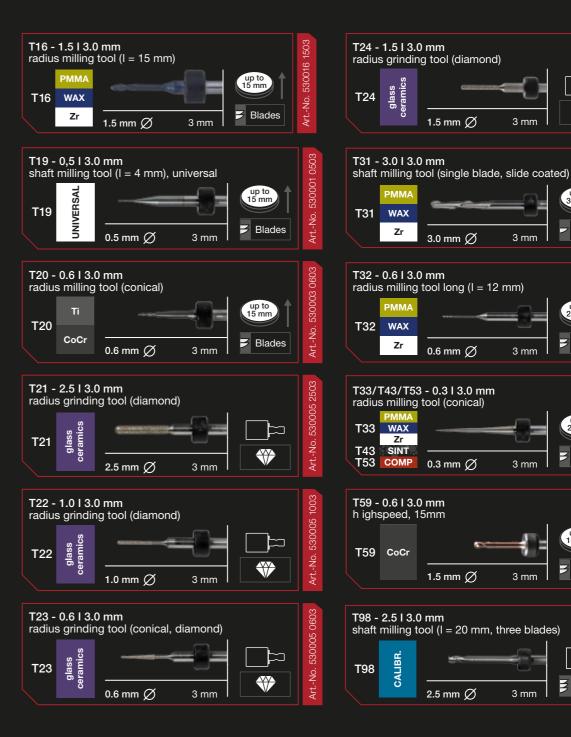
Blades

CoCr



TOOLS







30 mm

up to 25 mm

Blades

up to 25 mm

Blades

up to 15 mm

Blades

Blades

Blade

Materials

priti® MULTIDISC (ZIRCONIUM DIOXIDE)

High-end zirconia for highest mechanical and aesthetic demands. Indications up to 16-unit bridges, max. 3-unit bridges only with High Translucent.



	Transclucence	Strength
Multi Translucent	49-40 %	80 - 1150 MPa
High Translucent	49 %	> 650 MPa
Extra Translucent	45 %	> 1150 MPa
Translucent	40 %	> 1150 MPa
Opaque	35 %	> 1150 MPa



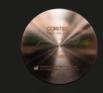
CORITEC NEM (NON-PRECIOUS METALS)

Burn-on non-precious metal dental milling alloys for the fabrication of e.g. up to 16-unit bridges, implant-supported superstructures etc.

CORITEC NEM is characterized by excellent mechanical properties and good machinability.



CoCr M6 disc molybdenum containing type 4 alloy (EN ISO 22674)



CoCr W8 disc tungsten containing type 4 alloy (EN ISO 22674)

Scan yourself to priti®multidisc and COR TEC materials! www.pritidenta.com

CORITEC SPLINT COMFORT POLYMERS

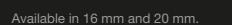
Extremely comfortable and biocompatible material for the fabrication of therapeutic splints such as occlusal or stabilization splints. For maximum comfort it becomes more flexible at mouth temperature.



Available in 16 mm and 20 mm.

CORTEC SPLINT BASIC POLYMERS

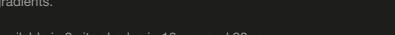
Crystal clear material for the fabrication of therapeutic splints and drilling templates. Good machinability.





CORITEC TEMP PMMA DISC

An excellent material to work with that is suitable for long-term temporaries with up to three years of wear and that also contains intrinsic color gradients.





Available in 8 vita shades in 16 mm and 20 mm.

CORITEC GUM PMMA DISC

For gingiva replacement, available in 25 mm.



CORITEC® SmartControl

SMART CONTROL OF MACHINE SOFTWARE

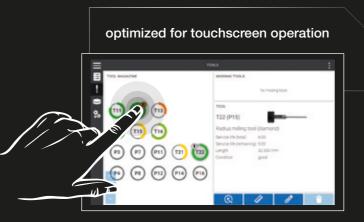
SmartControl one touch ahead!

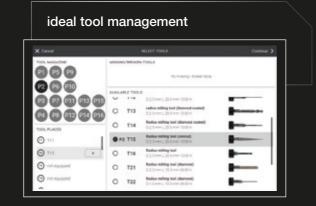
The newly developed control software SmartControl enables absolutely intuitive operation of our milling machines. From selecting the job to milling or querying the machine status; the self-explanatory and optimized handling makes it possible to start operating the machine in the shortest possible time. Starting a milling process requires only two clicks – you benefit from the smart time savings for your workflow!

FEATURES

- Modern design and simple touch operation
- Intelligent selection of milling jobs
- Easy tool and material loading
- · Auto-calibration of the machine
- Wizard guided cleaning and maintenance
- Connection to the Dental Smart Market (DSM)
- Multilingual program interface
- Automatic update function







Scanner compatible with exocad

CORiTEC i3Dscan color

- Automatic object guidance into the measuring field
- Modern touch-operation design
- The 180-degree opening offers a large working area

CORITEC i3Dscan color HR

- Enormously high scanning efficiency and precision (4 μm)
- Color texture scan
- Blue-Light LED & high resolution camera (2.8 MP)
- · All modules included in the scope of delivery



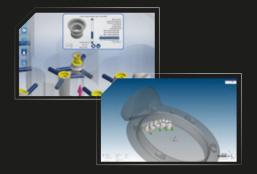
CAM software

CORITEC iCAM V5 smart

- All strategies optimized for 5-axis simultaneous machining
- Automatic exchange of implant connections (ReFit option)
- No annual license fees
- Fully automatic and easy operation with "Wizard Workflow"

CORITEC ICAMHD

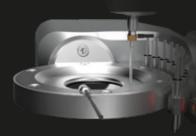
- hyperDENT based CAM software
- Flexible payment model (purchase or subscription model)



Auto-calibration

FAST, PRECISE, COST-EFFICIENT

Auto-calibration allows both dentist and dental technician a quick and easy handling to ensure lasting precision without compromise.



Machine tables

The undercounters, specially developed for the needs of the various machine types, impress with their sturdy design as well as their attractive appearance. The machine tables have sufficient floor space. Stable rollers ensure optimum stability and easy movement of the devices. Drawers, cable ducts and a cabinet for the integration of appropriate extraction systems are already provided.

Machine Table T250

790 x 900 x 580 mm B x H x T (mm)

Suction systems

	iVAC silent PRO	iVAC eco+
Volume flow	240m³/hr	260m³/hr
Output	1610 watt	1200 watt
Filter system	Teflon filter cartridge, automatic cleaning feature	dust drawer, HEPA filter
Filter volume	8 liters / 30.28 gpm	25 liters / 94.63 gpm
WxDxH	10.6 x 21.2 x 21.1 inch 270 x 540 x 535 mm	17.3 x 18.1 x 29.5 inch 440 x 460 x 750 mm
Supply voltage	115 V/230 V	115 V /230 V





MASCHINENTISCH T250

Sintering Furnaces

iSINT eco

The **iSINT** eco offers high-quality technology as well as suitable accessories for high demands at a fair price. Compact and with a small footprint, the **iSINT** eco sintering oven still has sufficient capacity for a sintering bowl Ø 100 mm for approx. 25 units. The door stop can be mounted at the right or left side.



ISINT PRO

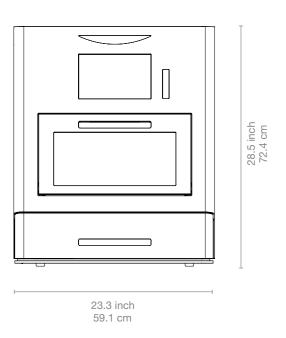
A larger sintering capacity of up to 80 single crowns is offered by the new iSINT PRO. With a heating system of four high-quality molybdenum disilicide (MoSi2) heating elements, you can choose between conventional long-term sintering or SPEED sintering at a rate of up to 99 °C/min/ 210.20 °F/min. The iSINT PRO is operated with a simple and convenient program control. The programs are indicated on a 4-line LCD display. A timer function for overnight sintering or the use of pre-drying programs for shaded zirconium restorations offer further options. In addition, three service programs are available for easy maintenance of the sinter furnace.

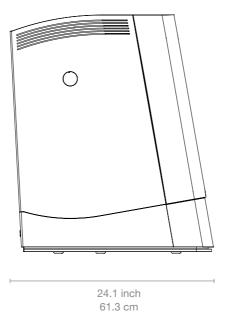


	iSINT eco	iSINT PRO
Number of heating elements	4	4
Display	7-segment	4-line LCD
Number of program memories	9	30
Combustion chamber capacity	1 x 100	2 x 120
Max. heating rate	30 °C/min / 86 °F/min	99 °C/min / 210.20 °F/min
Power in Watt	1720	3200
Lift function	No	Yes
Speedsintering	No	Yes

Dimensions

CORiTEC® 250i PRO+





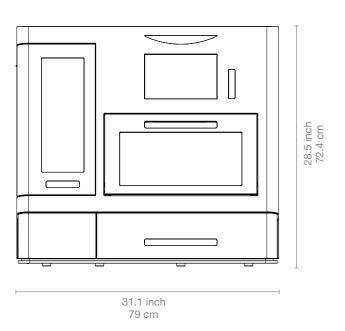
In Numbers

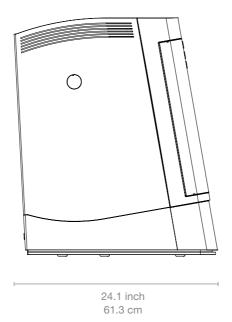
CORITEC 250i PRO+

Mechanics / electronics		
Basic construction	Mono cast body, aluminium	
Number of axes and operation type	5-axis, simultaneous machining	
Rotation angle	A-axis 360° / B-axis up to ±30°	
Spindle / power	High-frequency spindle / 1.0 kW	
Maximum spindle speed	60.000 rpm	
Blank changer	10-fold; magazine interchangeable	
Tools	Milling and grinding tools with 6 mm shaft diameter	
Tool changer integrated	-	
Tool length control	≤ 0.002 mm precision	
Integrated computer hardware	Windows based	
Display	Control PC with 10.1" full HD touch screen integrated	
Illumination	Dynamic LED illumination	
Software	SmartControl™	
Air pressure	7 bar/101.526 PSI constantly supply, 60 liters/min / 227.10 gpm/min	
Cooling liquid	3.7 liter / 0.98 gal (US) integrated	
Connecting requirements		
Weight	95 kg / 209.4 lbs	
Width x depth x height	23.3 x 24.1 x 28.5 inch / 591 x 613 x 724 mm	
Line voltage / frequency	100 V - 240 V / 50/60 Hz	

Dimensions

CORiTEC® 250i Loader PRO





In Numbers

CORITEC 250i Loader PRO

Mechanics / electronics		
Basic construction	Mono cast body, aluminium	
Number of axes and operation type	5-axis, simultaneous machining	
Rotation angle	A-axis 360° / B-axis up to ±30°	
Spindle / power	High-frequency spindle / 750 watt	
Maximum spindle speed	100.000 rpm	
Blank changer	7-fold; magazine interchangeable	
Tools	Milling and grinding tools with 3 mm shaft diameter	
Tool changer integrated	16-fold, magazine interchangeable	
Tool length control	≤ 0.002 mm precision	
Integrated computer hardware	Windows based	
Display	Control PC with 10.1" full HD touch screen integrated	
Illumination	Dynamic LED illumination	
Software	SmartControl™	
Air pressure	7 bar/101.526 PSI constantly supply, 60 liters/min / 227.10 gpm/min	
Cooling liquid	3.7 liter / 18.17 gpm integrated	
Connecting requirements		
Weight	112 kg / 209.47 lbs	
Width x depth x height	31.1 x 24.1 x 28.5 inch / 790 x 613 x 724 mm	
Line voltage / frequency	100 V - 240 V / 50/60 Hz	

Sales and support partner worldwide



Represented for you in over 100 countries.

imes-icore® GmbH has been a leading manufacturer and technology partner since 2002 in the field of dental CAD/CAM systems and solutions.

With its unique range of dental milling and grinding systems imes-icore® offers a perfect selection for all individual requirements of dental laboratories, milling centres and dental practices of all sizes.

Our Open-System product philosophy makes it possible to easily integrate our milling machines into your existing workflow and to integrate them with your open scanners and your CAD/CAM software. We are open for your material selection.

imes-icore® GmbH

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