

Freedom of Translucency

It is possible to differentiate translucency with a Amber® Mill Disk. Just decide what shade you will use, then choose the translucency heat-treatment temperature according to your targeted translucency. This will enhance the efficiency in work process and inventory management for CAD/CAM materials.

DEKEMA Austromat 624i¹⁾

Standard Mode	HT			MT			LT			MO		
Dry			---			---			---			---
Close			02:00			02:00			02:00			02:00
Preheat	400°C		01:00	400°C		01:00	400°C		01:00	400°C		01:00
Temperature 1	830°C	45°C /min	13:00	840°C	45°C /min	13:00	855°C	45°C /min	13:00	875°C	45°C /min	13:00
Temperature 2	690°C	60°C /min	---	690°C	60°C /min	---	690°C	60°C /min	---	690°C	60°C /min	---
Temperature 3	—°C	—°C /min	---	—°C	—°C /min	---	—°C	—°C /min	---	—°C	—°C /min	---
VAC(off/level/hold)	830°C	100%	13:00	840°C	100%	13:00	855°C	100%	13:00	875°C	100%	13:00

* The firing chamber must not be opened during long term cooling.

1) Austromat 624i is a registered trademark of DEKEMA.

IVOCLAR VIVADENT PROGRAMAT²⁾

B °C	S min.	t °C/min.	T °C		H min.	VAC. 1 / VAC. 2 °C		L °C	tL
400	3:00	45 ↙	HT	820	13:00	HT	550/820	690	0
			MT	830		MT	550/830		
			LT	845		LT	550/845		
			MO	860		MO	550/860		

* The firing chamber must not be opened during long term cooling.

2) PROGRAMAT is a registered trademark of IVOCLAR VIVADENT.

Indications



Inlays



Onlays



Veneers



Anterior Single Crowns




Posterior Single Crowns



3-Unit Bridge

*up to the second Premolar

Product Line-up

Amber® Mill Disk	Dimensions (mm)	ea / Pack	Available Shades
 H9812	Ø98 x 12T	1 disk	A1, A2, A3, A3.5, B2, C2, D2, W2



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