



EN



New Frontier of Lithium Disilicate-Based  
CAD/CAM Blocks & Disks

# Amber<sup>®</sup> Mill



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## Innovation Redefined

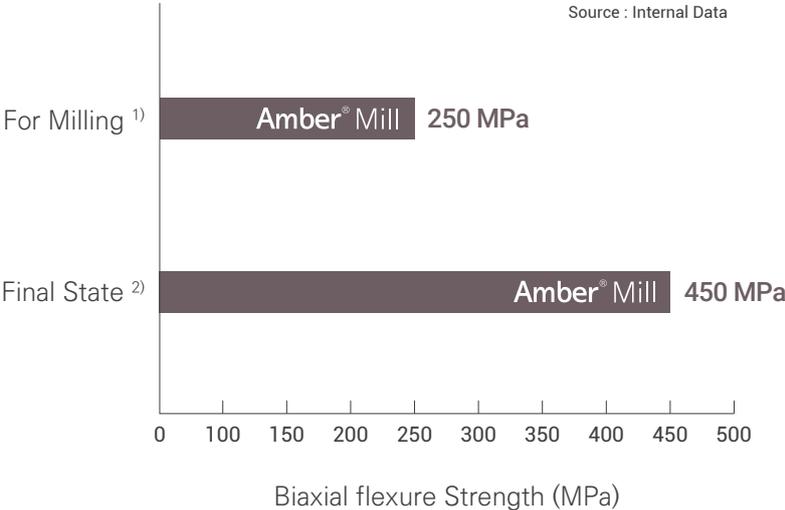
### Machinable lithium disilicate block for CAD/CAM system

Amber<sup>®</sup> Mill is the machinable dental glass-ceramic block made of lithium disilicate. Its reinforced mechanical properties and aesthetic values with qualified machinability are greatly advantageous for patients and clinics.



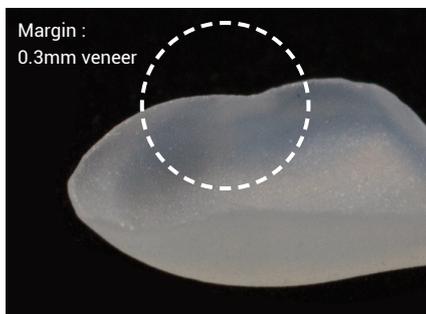
### Empowering Aesthetic Longevity

Denser and more crosslinked crystal structure of Amber<sup>®</sup> Mill results in superior physical properties. Biaxial flexure strength of Amber<sup>®</sup> Mill is 450MPa after it is fully crystallized.



## Enhanced Edge Integrity

Outstanding machinability of Amber<sup>®</sup> Mill is evidently affirmative when checking the edges of the milled restorations. Highly stable edges with less chipping occurrence prove that Amber<sup>®</sup> Mill is optimized machinable lithium disilicate block for CAD/CAM system.



Amber<sup>®</sup> Mill

## Experience Lifelike Color Continuum

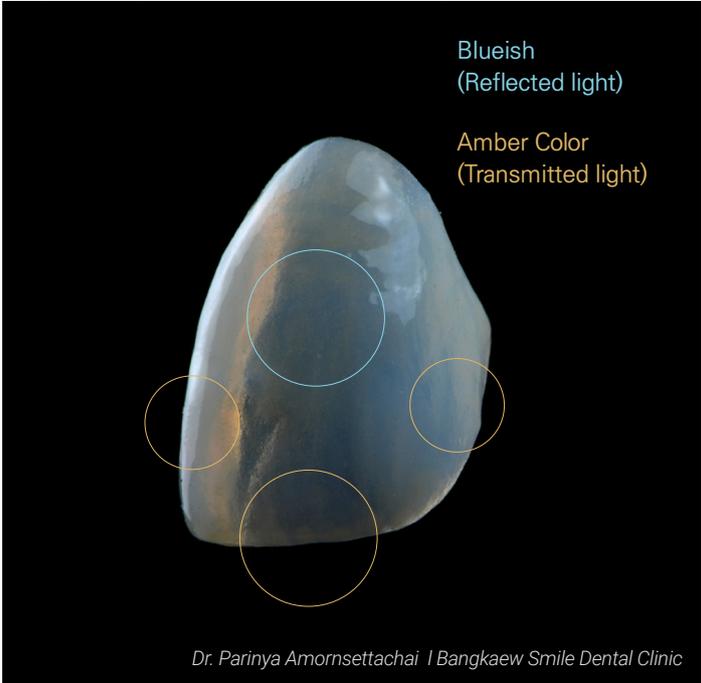
Restorations with Amber<sup>®</sup> Mill make vivid, definite and substantial visual difference in their outcome. Resulting from the excellent opalescence and fluorescence of Amber<sup>®</sup> Mill, the restorations even without staining displays natural color continuum from cervical to incisal/occlusal.



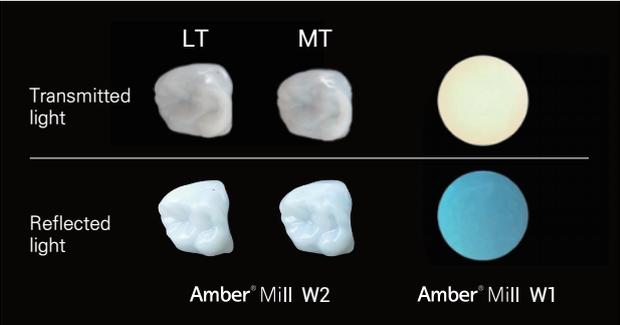
## Unleashing the Power of Nature's Beauty

### Captivating Beauty: Natural Opalescence & Fluorescence Revealed

All natural teeth covered by the enamel present opalescence—they seem more blueish when viewed under reflected light and more yellowish when viewed in transmitted light. Amber<sup>®</sup> Mill demonstrates the opalescent feature of natural teeth. In addition, Amber<sup>®</sup> Mill shows fluorescence to that of natural teeth.



#### Comparison of Opalescence



#### Excellent Fluorescence



## Clinical Case Demonstrates Amber® Mill's Aesthetic Impact

As all physical properties and aesthetic values are combined in a well-balanced way, final restoration work using Amber® Mill shows off its high level of stability and naturalness when it is actually applied in mouth.



*Dr. Parinya Amornsettachai | Bangkaew Smile Dental Clinic*

## Freedom of Translucency

Achieve Desired Translucency Levels with Amber<sup>®</sup> Mill's Recommended Heat-treatment

It is possible to differentiate translucency with a single block of Amber<sup>®</sup> Mill. Just decide what shade you will use, then choose the translucency heat-treatment temperature according to your targeted translucency. This will enhance the efficiency in work process and inventory management for CAD/CAM milling blocks.

### DEKEMA Austromat 624i<sup>1)</sup>

Standard Mode	HT			MT			LT(31:10)			MO		
Dry			---			---			---			---
Close			02:00			02:00			02:00			02:00
Preheat	450°C		01:00	450°C		01:00	450°C		01:00	450°C		01:00
Temperature 1	830°C	60°C/min	15:00	840°C	60°C/min	15:00	855°C	60°C/min	15:00	875°C	60°C/min	15:00
Temperature 2	690°C	60°C/min	---	690°C	60°C/min	---	690°C	60°C/min	---	690°C	60°C/min	---
Temperature 3	___°C	___°C/min	---	___°C	___°C/min	---	___°C	___°C/min	---	___°C	___°C/min	---
VAC(off/level/hold)	830°C	100%	15:00	840°C	100%	15:00	855°C	100%	15:00	875°C	100%	15:00

Rapid Mode	HT(16:25)			MT(16:23)			LT(16:22)			MO(16:37)		
Dry			---			---			---			---
Close			01:00			01:00			01:00			01:00
Preheat	450°C		01:00									
Temperature 1	790°C	100°C/min	---	800°C	100°C/min	---	800°C	100°C/min	---	800°C	100°C/min	---
Temperature 2	830°C	15°C/min	05:00	840°C	20°C/min	05:00	855°C	20°C/min	04:00	870°C	25°C/min	04:00
Temperature 3	680°C	70°C/min	---									
VAC(off/level/hold)	830°C	80%	05:00	840°C	80%	05:00	855°C	80%	04:00	870°C	80%	04:00

\* The firing chamber must not be opened during long term cooling.

1) Austromat 624i is a registered trademark of DEKEMA.

### IVOCLAR VIVADENT PROGRAMAT<sup>2)</sup>

#### Standard Mode

B °C	S min.	t <sub>1</sub> °C/min.	T °C		H min.	VAC. 1/ VAC. 2 °C		L °C	tL*
400	3.00	60	HT	815	15.00	HT	550/815	690	0
			MT	825		MT	550/825		
			LT	840		LT	550/840		
			MO	860		MO	550/860		

#### Rapid Mode

B °C	S min.	t <sub>1</sub> °C/min.	t <sub>1</sub> °C	H min.	t <sub>2</sub> °C/min.	t <sub>2</sub> °C	H min.	VAC. 1/ VAC. 2 °C		L °C	tL*
400	1.00	90	780	0:00	30	HT	815	3.00	690/780	690	40
						MT	830				
						LT	845				
						MO	865				

\* The firing chamber must not be opened during long term cooling.

2) PROGRAMAT is a registered trademark of IVOCLAR VIVADENT.

## Maximize Versatility: Achieve 4 Translucency Levels with a Single Amber® Mill Block

	A1	A2	A3	A3.5	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4	W1	W2	W3	W4
HT																			
MT																			
LT																			
MO																			

## Product Q&A

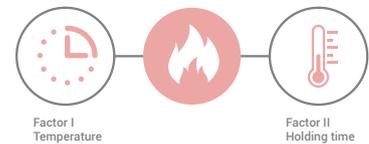
### Q What is the translucency heat-treatment for?

A In Amber® Mill, fine crystalline is embedded in glass matrix. When translucency heat-treatment is applied to Amber® Mill restorations, crystal size and density get increased and consequently mechanical properties get reinforced and translucency level gets altered.

### Q What should be mainly considered for the translucency heat-treatment?

A Combination of two factors—temperature and holding time—for translucency heat-treatment of Amber® Mill differentiates the resulted translucency. Based on the recommended translucency heat-treatment schedule, each user is advised to verify his or her own optimized conditions for the furnace to use. Once the optimized version is identified, you will be able to create a wide range of translucency with just one Amber® Mill block and choose the exact translucency level as targeted.

Factors for the translucency heat-treatment



### Q Any possibility of translucency alteration after multi-baking of veneering powder?

A In addition to temperature, holding time of heat-treatment is the determinant of translucency for Amber® Mill. Even if baking temperature is higher than translucency temperature, the result may retain the same translucency as far as the holding time is short. As usual, baking time for veneering powder is about a minute long so the baking has no significant influence on the translucency of Amber® Mill framework.

Stable translucency after baking of veneering



### Q Is it possible to change the translucency by re-firing?

A For highly translucent restorations, it is achievable to lower their translucency by re-firing them. For example, you may apply 5 °C higher heating than normal low translucency (LT) temperature to high translucency (HT) crowns and keep the same holding time of 15 minutes so that the final crowns can be low translucent (LT).

Re-firing of Amber® Mill blocks (HT → LT)



### Q What powders are compatible with Amber® Mill?

A Amber® Mill is compatible with a wide variety of veneering powders. As to the powders for lithium disilicate, those powders with CTE (coefficient of thermal expansion) less than or equal to  $10.0 \times 10^{-6} / ^\circ\text{C}$  are compatible. Zirconia powders with baking temperature under 850 °C are also compatible with Amber® Mill.

Compatible with  
powders of

$\text{CTE} \leq 10.0 \times 10^{-6} / ^\circ\text{C}$

## Indications



Inlays



Onlays



Veneers



Anterior Single Crowns



Posterior Single Crowns



3-Unit Bridge  
\*up to the second Premolar

## Product Line-up

Amber <sup>®</sup> Mill	Dimensions (mm)	pcs / Pack
	C12	10 x 12 x 15
	C14	12 x 14 x 18
	C32	14 x 14 x 32
	C40	15 x 15 x 38
	H9808	Ø98 x 8T
	H9810	Ø98 x 10T
	H9812	Ø98 x 12T
	H9814	Ø98 x 14T
		5 blocks
		3 blocks
		1 disk

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